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D2204-9

Job Sheet 192726



Part No: D2204-9

Job Qty: 10 pcs

DAS
21
9-89

Part Name: Rubber Latch Assembly, 9"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/1/19

Job Tracking No:

Due Date: 4/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2204 REV.C IPP E 02.06.11 Added finish RF IPP REV:F 18.02.26 AS PER DWG REV.C DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - 1	10 pcs	4/22/19		0.00	0.42	Small Fab - 1		DAS 53 9-89 APR 16 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
150	QC 3	10 pcs	4/22/19		0.00	0.00	QC 3 - 10		DAS 40 9-89 APR 08 2019
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		
							QC 3 - 19		
160	Packaging 3-1 - Stock - B4B	10 pcs	4/22/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

					Packaging 3 - 6 - B4B					
					Packaging 3 - 7 - B4B					
					Packaging 3 - 8 - B4B					
					Packaging 3 - 9 - B4B					
					Packaging 3 - 10 - B4B					
					Packaging 3 - 11 - B4B					
					Packaging 3 - 12 - B4B					
					Packaging 3 - 13 - B4B					
					Packaging 3 - 14 - B4B					
					Packaging 3 - 15 - B4B					
					Packaging 3 - 16 - B4B					
					Packaging 3 - 17 - B4B					
					Packaging 3 - 18 - B4B					
					Packaging 3 - 19 - B4B					
					Packaging 3 - 20 - B4B					
					Packaging 3 - 21 - B4B					
					Packaging 3 - 22 - B4B					
					Packaging 3 - 23 - B4B					
					Packaging 3 - 24 - B4B					
					Packaging 3 - 25 - B4B					
					Packaging 3 - 26 - B4B					
					Packaging 3 - 27 - B4B	St 479				
					Packaging 3 - 28 - B4B	APR 08 2019				
					Packaging 3 - 29 - B4B					
					Packaging 3 - 30 - B4B					
					Packaging 3 - 31 - B4B					
					Packaging 3 - 32 - B4B					
					Packaging 3 - 33 - B4B					
					Packaging 3 - 34 - B4B					
					Packaging 3 - 35 - B4B					
					Packaging 3 - 36 - B4B					
					170 QC 21 - SA	10 pcs	4/22/19	0.00 0.00	QC 21 - SA - 21	
									QC 21 - SA - 70	DAG 21 APR 08 2019
									QC 21 - SA - 53	Q-88

Part Op 130 - Assemble as per dwg ***KEEP ONE D5422-1 WITH ASSEMBLY***
 Descriptions: 150 - (QC3- Inspect Part Finish) ***KEEP ONE D5422-1 WITH ASSEMBLY***
 160 - (Identify as per dwg & Stock Location: _____) ***KEEP ONE D5422-1 WITH ASSEMBLY, BAG***
 170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C5	Nut	10 Ea (1 ea)	130-Small Fab - 1	5038787
AN5C22	Bolt	10 Ea (1 ea)	130-Small Fab - 1	5040337
D2204-9R	Rubber Latch	10 pcs (1 ea)	130-Small Fab - 1	5032823
D5422-1	Latch Bracket	10 pcs (1 ea)	130-Small Fab - 1	5140536
D5422-3	Latch Mount	10 pcs (1 ea)	130-Small Fab - 1	5152450
MS24665-151	Cotter Pin	10 Ea (1 ea)	130-Small Fab - 1	5170313
NAS1149C0563R	Washer	20 Ea (2 ea)	130-Small Fab - 1	5144952
				5060980

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	AN310C5	10	40	0
	AN5C22	10	6	0
	D2204-9R	10	10	0
	D5422-1	10	13	0
	D5422-3	10	11	0
	MS24665-151	10	449	0
	NAS1149C0563R	20	500	0

Part Specifications
Specifications could not be found.

Plex 4/1/19 11:52 AM Dart.Hadley.Shannon

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S170358



Part: D2204-9

Job No: 192726

Serial No/Batch: S170358

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/08/19